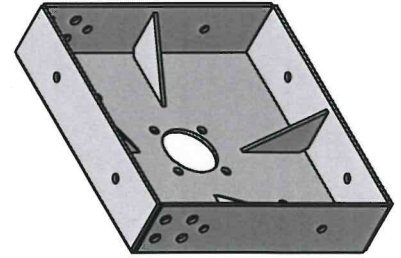
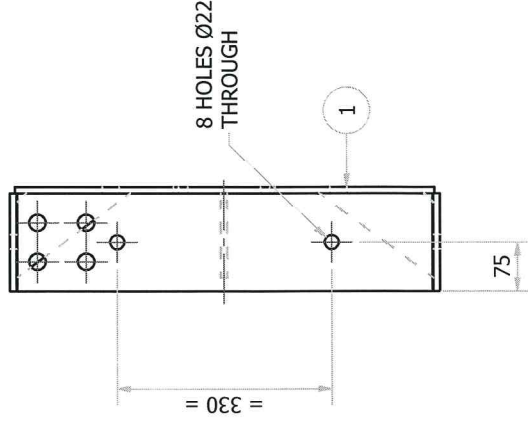
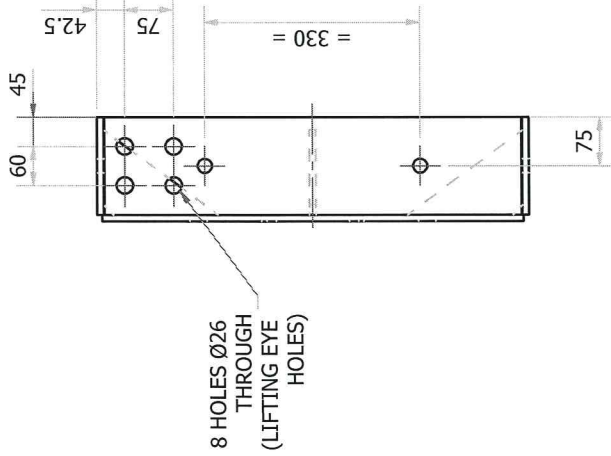
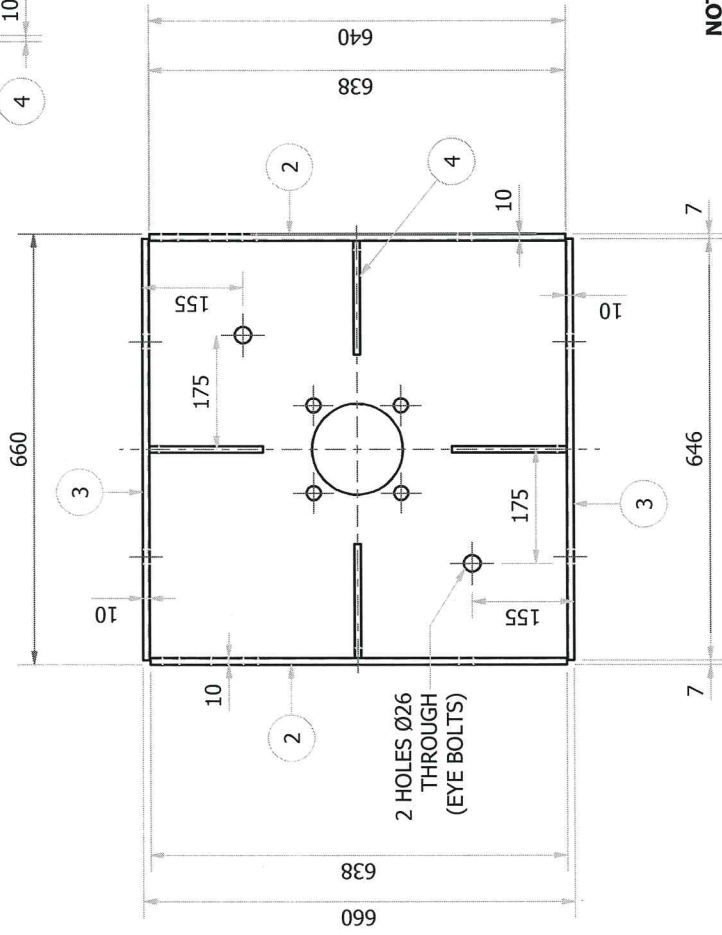
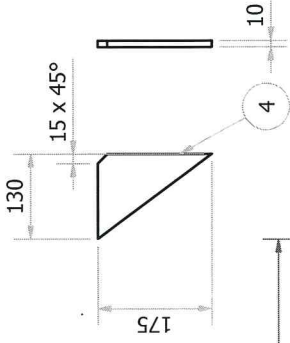


REVISION HISTORY				
DATE	REV	CHANGE	BY	ZONE
21/07/08	3	REDRAWN IN INVENTOR TO TIE UP REVISION CONTROL	MG	

Bill of Materials	
Item	Qty
1	1
2	2
3	2
4	4
GUSSET	



- NOTE:**
1. CONTINUOUS 10mm FILLET ALL ROUND
 2. MATERIAL BS EN10025 GR.S275
 3. HOT DIPPED GALV TO BS729:1971 120 MICRONS MIN THICKNESS

Title : STANDARD END BOX				
SubTitle :				
Drawn : M. Gavin		Original Scale :		1:8
Date : 28/01/2008				
Material : BS EN 10025 GR S275				
SEE DRG NOTE				
TOLERANCES - LINEAR ± 0.5 ANGULAR ± 0.5 MILLIMETERS (mm)				
MACHINING INSTRUCTIONS				
✓ 6.3 CLA ROUGH MACHINE				
✓ 3.2 CLA MEDIUM MACHINE				
✓ 1.6 CLA SMOOTH MACHINE				
✓ 0.8 CLA VERY SMOOTH MACHINE				
✓ 0.4 CLA GROUND MACHINE				
 CHESTERFIELD SPECIAL CYLINDERS Special Cylinders Ltd Meadowhall Road, Sheffield, S11 1ET, UK http://www.chesterfieldcylinders.co.uk Registered in England No. 4489273				Drg. No. 37499C